



EVO-STIK Carpet Adhesive

A SOLVENT-BORNE, SPRAYABLE ADHESIVE FOR FLOOR COVERINGS

Date: 22 March 2021

Fact Sheet No.: TDS00405

YOUR SMART ADVANTAGES

- Rapid drying
- Adjustable spray pattern
- Bonds carpet tiles, foam backed carpets & underlay

USES

EVO-STIK Carpet Adhesive is a rapid drying, solvent-borne aerosol adhesive that is easily applied directly from the can. It has an adjustable spray pattern to allow for precise application.

It provides a strong, flexible bond for many applications where a conventional adhesive would be too difficult to apply. It is perfect for spot fixing carpet tiles, bonding foam backed carpet and underlay. It will also bond all types of flexible foams, fabrics, felts and cork to wood, metal, hardboard, glass, rigid plastics and many other materials.

EVO-STIK Carpet Adhesive can be used to bond thin polythene sheet to other floor surfaces with a reasonable bond.

PRODUCT CHARACTERISTICS

Colour	Light amber, will darken if exposed to light
Form	Liquid spray
Specific Gravity	1.2 approx.
Composition	Rapid drying, solvent-borne aerosol adhesive
Product Codes	30812304 500ml aerosol x 6
Storage/Shelf Life	Store and transport securely in an upright position. Ensure the cap is secure. Store for up to 12 months from date of manufacture in original, unopened packaging in cool, dry

conditions within the temperature range +5°C to +25°C and out of direct sunlight. Protect from frost.

TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	+5°C to +25°C
Coverage	Approx. 3.5m ² per 500ml aerosol in a single coat (depending on application technique)
Drying Times	The adhesive remains "wet" for 15 to 25 minutes. Check that floor coverings are bedded down securely after 2 hours
Cleaning	After use, invert the can and facing away, expel a small amount of propellant to clear the nozzle

DIRECTIONS FOR USE

IMPORTANT: Before using EVO-STIK Carpet Adhesive, refer to the relevant Health & Safety Data Sheet, available at www.bostik.com/uk.

PREPARATION

1. Surfaces to be bonded must be clean, dry and free from grease, dust, paint, polish and loose material.
2. Apply directly from the can onto the surfaces to be bonded.
3. Protect adjacent surfaces and take care to avoid over-spray.
4. For delicate fabrics, test on a small area before use.

APPLICATION

5. Shake can well before use.
6. Hold the can 12cm to 18cm away from surfaces to be sprayed and ensure that an even coat is applied to both

surfaces. Apply pressure to the nozzle to dispense the adhesive. The more pressure applied, the wider the spray pattern.

7. Allow the adhesive to become tacky (1 to 3 minutes) and then press the two surfaces together firmly. Some very porous surfaces may require two coats and drying times may be longer.
8. For less demanding bonds, a single coat may be applied to one surface and when dry, the other material can be bonded to it.
9. After use, invert the can and facing away, expel a small amount of propellant to clear the nozzle.
10. Check that the floor covering is bedded down securely after 2 hours.

CLEANING

11. After use, invert the can and facing away, expel a small amount of propellant to clear the nozzle.

PRECAUTIONS IN USE

Do not use on plasticised (soft textile) PVC or vinyl tiles, due to plasticiser migration. It is not suitable for use with polystyrene and solvent sensitive surfaces. Do not use on or near asphalt or bituminous materials.

For any application not covered, please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.com/uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for EVO-STIK Carpet Adhesive, available at www.bostik.com/uk.



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