



EVO-STIK Sticks Like Sh*t Adhesive Clear

A HIGH STRENGTH, ONE COMPONENT, SMP POLYMER ADHESIVE

Date: 6 November 2015

Fact Sheet No.: TDS01643

YOUR SMART ADVANTAGES

- Excellent adhesion and initial grab
- Can be used in all weather conditions
- Wide service temperature range of -40°C to +100°C

USES

EVO-STIK Sticks Like Sh*t Adhesive Clear is a high performance, one component, moisture curing adhesive that offers excellent initial grab and a high strength bond. It will bond most surfaces even if both are impervious and can be applied to damp or wet surfaces. EVO-STIK Sticks Like Sh*t Adhesive Clear is low odour and a truly versatile adhesive suitable for interior and exterior use.

EVO-STIK Sticks Like Sh*t Adhesive Clear bonds to most surfaces including wood, concrete, brick, plaster, glass, ceramics, metals, rigid pvc, grp, insulation boards and foam polystyrene.

PRODUCT CHARACTERISTICS

Colour	Clear
Form	Thixotropic paste
Specific Gravity	1.05 approx.
Composition	Moisture curing SMP Polymer based system
Product Code	30613951 C20 cartridge x 12
Storage/Shelf Life	Store for up to 18 months from date of manufacture when stored in the original, unopened packaging under dry conditions within the temperature range of +5°C to +25°C and out of direct sunlight. Protect from frost.

TYPICAL PERFORMANCE DATA (Approx.)

Service Temperature	-40°C to +100°C
Coverage (approx.)	44 metres of 3mm diameter bead per C20 cartridge 14 metres of 5mm diameter bead per C20 cartridge
Drying Times	Touch Dry: 30 to 40 minutes Cure Time: 24 hours depending on bead size and substrates being bonded
Shore A Hardness	25 - 29
Tensile Strength	Approx. 2.2 MPa
Solvent for Cleaning Up	When wet: White spirit When dry: Mechanical removal e.g. cut, scrape, sand

DIRECTIONS FOR USE

IMPORTANT: Before using EVO-STIK Sticks Like Sh*t Adhesive Clear refer to the relevant Health & Safety Data Sheet, available at www.bostik.co.uk.

PREPARATION

1. Surfaces must be sound, clean and free from contaminants such as dust, oil, grease and any loose material. Damp surfaces must be checked for weak or loose material on the surface that the damp might hide.
2. EVO-STIK Sticks Like Sh*t Adhesive Clear should not be used on surfaces contaminated with bitumen. Not suitable for use for continuous submersion in water.



FM 01696
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 www.bostik.co.uk

Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.

3. Cut off the dome at the top of the cartridge taking care not to damage the thread. Cut the nozzle to the desired width and angle and screw onto the cartridge.
4. Insert the cartridge into a cartridge gun and repeatedly squeeze the trigger until the adhesive appears.

APPLICATION

5. Apply parallel beads of adhesive to one of the surfaces, align and bring the surfaces together within 10 minutes.
6. Beads 5mm in diameter are generally sufficient. For close fitting surfaces the bead may be reduced to 3mm diameter.
7. The degree of separation of the beads of EVO-STIK Sticks Like Sh*t Adhesive Clear will depend upon the rigidity and weight of the panel, board or sign being bonded. If beads are separated by more than 200mm a perimeter bead should be applied.
8. For rigid sheets 100 – 150mm separation between beads is generally sufficient for high loading, but may be increased if the load is low (such as wallboards and foam polystyrene) where 200mm – 500mm is acceptable.
9. For less rigid boards the separation may need to be quite small and it is important to choose the correct bead size.

CLEANING

10. Uncured product may be removed using cloths lightly dampened with white spirit, after carefully scraping off the bulk.
11. Cured product requires mechanical removal.

PRECAUTIONS IN USE

EVO-STIK Sticks Like Sh*t Adhesive Clear will not bond Polyethylene, Polypropylene or Teflon. It should not be used on surfaces contaminated with bitumen. EVO-STIK Sticks Like Sh*t Adhesive Clear is not suitable for continuous submersion in water. EVO-STIK Sticks Like Sh*t Adhesive Clear must not be used to bond mirrors if the mirror is backed with plastic safety film. Do not bond mirrors to painted surfaces, as the decorative finish will be unable to support the load.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.co.uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for EVO-STIK Sticks Like Sh*t Adhesive Clear, available at www.bostik.co.uk.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



FM 01696
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 www.bostik.co.uk

Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.

This disclaimer is issued by Bostik Limited ("the Company") and applies to the use of any products supplied by the Company ("the Products") displayed on this Technical Data Sheet ("TDS"). Please read this disclaimer carefully before using any of the Products. Using this TDS and/or the Product constitutes your acceptance of this disclaimer. Its contents shall prevail over any directions of use and any disclaimer and/or exclusion or limitation of liability of the Company which may appear on the packaging of the Products.

This disclaimer sets out the entire financial liability of the Company (including any liability for the acts or omissions of its employees, agents and sub-contractors) to any user of the Products ("Product User") in respect of any use made or resale by the Product User, of any of the Products in this TDS.

This disclaimer does not affect the Company's liability for death or personal injury arising from the Company's negligence in respect of the Products, nor its liability for fraud, or fraudulent misrepresentation, nor any other liability which cannot be excluded or limited under applicable law.

The Company's total liability however arising and whether caused by tort (including negligence and breach of statutory duty), breach of contract or otherwise, arising in connection with the use made or resale by the Product User of any of the Products in this TDS shall be limited to the price paid for the Product by the Product User.

The Company shall not be liable to the Product User for any pure economic loss, loss of profit, loss of business, depletion of goodwill or otherwise, in each case whether direct, indirect or consequential, or any claims (including in respect of personal injury insofar as not caused by the Company's negligence) for consequential compensation whatsoever (howsoever caused) which arise out of or in connection with the use made or resale by the Product User of any of the Products in this TDS.

The Company shall not be liable to the Product User in relation to any loss for any use which is inappropriate or use which is otherwise than in accordance with the relevant instructions for use of the Products in this TDS or on the Product. Product Users are advised to confirm the suitability of the Products by their own tests.

This TDS covers just one of a large range of products supplied by the Company.

Full information on these products and advice on application is freely available from our fully trained staff throughout the country. In addition, specialist technical advice is available from our Technical Services Department. This TDS supersedes all previous TDSs relating to the Products, and users of it must ensure that it is the current issue. Destroy all previous TDS, and if in any doubt, contact the Company, quoting the code number in the top right hand corner on the front of this document.

Sales	Tel: 0844 371 1192	Fax: 01785 241818	customer.service@bostik.com
Technical Advice	Tel: 0844 371 1197	Fax: 01785 272867	technical.service@bostik.com
Technical Data & COSHH (MSDS) Data Sheets	Tel: 01785 272625	Fax: 01785 212962	stafford.gatehouse@bostik.com



FM 01696
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 www.bostik.co.uk
Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.