

# SGS pourable grout

Date: 20 July 2016

Fact Sheet No.: 068926S

## YOUR SMART ADVANTAGES

- **Pourable**
- **Rapid setting – for fast track installations**
- **Fills deep joints in one application**
- **Extremely water resistant**
- **Flexible**
- **Interior and exterior use**

## USES

Bostik SGS Grout is a rapid setting, pourable, professional quality cementitious grout for floors where limited movement and vibration is expected.

It is colourfast, very water resistant and suitable for grouting most tiling materials such as ceramic tiles, stone, porcelain, slate, terracotta etc. Some tiles have a soft surface which may be scratched during grouting and tiles with a matt or porous texture may be prone to staining.

You are advised to test the grout on a spare tile for suitability before proceeding. Variations in raw materials, application techniques, type of tile, substrate and environmental conditions can all limit colour consistency. For these reasons as with all manufacturers we cannot guarantee a consistent colour every time

## PRODUCT CHARACTERISTICS

Colour	Grey
Form	Powder
Specific Gravity	1.1 dry, 1.8 when mixed as directed
Composition	Portland cement blend
Product Code	30811549 ( 5kg ) 30811551 ( 10kg )
Storage/Shelf Life	Store for up to 12 months from date of manufacture in original, unopened packaging under cool, dry, conditions within the temperature range of +5°C to +30°C and out of direct sunlight. Protect from frost.

## TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	+5°C to +30°C
Service Temperature	-15°C to +70°C
Coverage	Coverage is dependent on the tile dimensions and joint width. It can be calculated using the formula below:  $\frac{(L + B) \times W \times D \times 1.8}{(L \times B)} = \text{kg/m}^2$ Length of tile in mm; B – Breadth of tile in mm; W – Width of joint in mm; D – Depth of joint in mm; 1.6 – Specific Gravity
Drying Times	Open time is 1 hour & initial set is 24 hours
Solvent for Cleaning Up	Water

## DIRECTIONS FOR USE

**IMPORTANT:** Before using BOSTIK SGS GROUT refer to the relevant Health & Safety Data Sheet, available at [www.bostik.ie](http://www.bostik.ie)

## PREPARATION

1. Ensure that tiles are firmly fixed and adhesive is completely set. Bostik adhesives should normally be left for at least 24 hours before grouting.
2. Ensure tiles and joints are clean, dry, sound and free from dust, grease or any contamination.
3. Some tiles have a soft surface which may be scratched during grouting and tiles with a matt or porous texture may be prone to staining. You are advised to test the grout on a spare tile for suitability before proceeding.
4. Variations in raw materials, application techniques, type of tile, substrate and environmental conditions can all limit colour consistency. For these reasons as with all manufacturers we cannot guarantee a consistent colour every time.

## MIXING INSTRUCTIONS

1. BOSTIK SGS TILE GROUT should be added to water in a clean container whilst mechanically stirring and mixing thoroughly to give a smooth, consistent and easily worked mortar.
2. The recommended mixing proportions **by volume** are approximately 1 part water to 3 parts powder (not more than 1.8 - 2.0 litres per 10kg of powder).
3. Do not add more water than is necessary as this may prolong drying, modify colour shade and significantly reduce the compressive strength of the cured grout.
4. Part-used grout should never be "freshened up" with later water additions, but should always be discarded once it appears to lose workability.
5. In ideal conditions (20°C), BOSTIK SGS TILE GROUT will remain workable for up to 2 hours and then reach final set after about 24 hours.
6. When grouting over a large area using several bags of grout, ensure all mixes are from the same batch and that a consistent and identical water addition is used for each mix.
7. Any of the mix not used within its pot life should be discarded

#### APPLICATION

1. Pour the mixed grout onto the floor and work deeply into the joints using a spreader, squeegee or grouting trowel.
2. Work diagonally across the joints using a rubber squeegee to work the grout thoroughly and consistently into the tile joints, removing the excess as work proceeds across the tiled area.
3. Do not use excessive water to wash clean the tiled surface as fine grout residues can be washed off the tile face by wiping the surface with only a lightly damp cloth or sponge up to 2 hours after application, then a final clean & consistent finish can be achieved by using a dry cloth to evenly dry and polish the entire grouted area when the joints have begun to harden up.
4. SGS GROUT will be extremely difficult to remove from tiled surfaces if left to dry.
5. If completing a shower, do NOT use shower for at least 2 weeks (BS 5385: Part 4:2009, clause 7.2.1).

#### CLEANING

1. After initial hardening (about 25 mins) clean the tile surface working diagonally with a damp sponge.
2. Repeat after 1 to 2 hours. When the grout is dry, polish the tiles with a clean, dry cloth.
3. Tools should be cleaned immediately with water.
4. Cured product can only be removed by mechanical means.

#### STORAGE

Store in un-opened bags clear of ground and in cool dry conditions. Protect from excessive draught and use within 6 months.

#### PRECAUTIONS IN USE

For any application not covered please contact Technical Services on +353 1 8624998 or visit [www.bostik.ie](http://www.bostik.ie) for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet, available at [www.bostik.ie](http://www.bostik.ie).

BOSTIK HOTLINE

Smart help +353 1 8624998



FM 01696  
BS EN ISO 9001:2008

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Technical Data & COSHH (MSDS) Data Sheets	Tel: 01 8624900	Fax: 01 8402186	



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## DECLARATION OF PERFORMANCE

In accordance with Annex III of Regulation (EU) No 305/2011  
(Construction Products Regulation)

<b>Product Description:</b>	<b>EVO-STIK TECHNIK SGS GROUT</b>
<b>Product Barcode(s):</b>	5099414560212,5099414560205
<b>Intended Use:</b>	Improved cementitious grout with additional characteristics of reduced water absorption and high abrasion resistance
<b>Manufacturer:</b>	Bostik Industries Limited
<b>Contact Address:</b>	Newtown, Swords, Co. Dublin, Ireland Tel: 00 353 1 8624900 <a href="http://www.bostik.ie">www.bostik.ie</a>
<b>System of Assessment:</b>	System 3
<b>Harmonised Standard:</b>	BS EN 13888:2009
<b>Notified Body:</b>	1289

Essential Characteristics	Performance	Harmonised technical specification
<b>Durability tested as:</b> <ul style="list-style-type: none"> <li>Abrasion resistance</li> </ul>	< 1000 mm <sup>3</sup>	EN 12808-2
<b>Compressive strength:</b> <ul style="list-style-type: none"> <li>After dry storage</li> <li>After freeze thaw cycles</li> </ul>	>15.0 N/mm <sup>2</sup> >15.0 N/mm <sup>2</sup>	EN 12808-3 EN 12808-3
<b>Flexural strength:</b> <ul style="list-style-type: none"> <li>After dry storage</li> <li>After freeze thaw cycles</li> </ul>	> 2.5 N/mm <sup>2</sup> > 2.5 N/mm <sup>2</sup>	EN 12808-3 EN 12808-3
<b>Water absorption:</b> <ul style="list-style-type: none"> <li>After 30 mins immersion</li> <li>After 6 hours immersion</li> </ul>	< 2.0g < 5.0g	EN 12808-5 EN 12808-5
<b>Shrinkage:</b>	< 3.0 mm/M	EN 12808-4
<b>Reaction to Fire</b>	NPD	
<b>Release of dangerous substances</b>	See MSDS	

This declaration of performance is issued under the sole responsibility of Bostik Ireland Ltd.

Signed for and on behalf of Bostik Ireland Ltd by:-

Name : Brian Monaghan

Signature: 

Date: May 2016